



Redback Roller Reamer  
POST JOB INSPECTION (DISMANTLE) JOB CARD

PREVIOUS JOB No.		DATE of DISASSEMBLY	
PREVIOUS CLIENT		GRN (If applicable)	

BODY SERIAL No		TOOL SIZE	
CUTTER SERIAL No		CUTTER TYPE	
STRING / NEARBIT		3 POINT / 6 POINT	
DATE of INSPECTION			

ITEM	DESCRIPTION	TICK / SELECT	DOC. REF
1.0	<b>Tool Status</b> Check status of tool. If an investigation has been raised ensure authority is obtained before proceeding		MM-SRR-1R Page 4, 5
2.0	<b>Cutters</b> Clean areas around the cutters removing any compacted drilling solids or other debris, which may interfere with the rotation of the cutters		MM-SRR-1R Page 4
2.1	Check for free movement of cutters in the following:  Lateral Movement (sideways) Axial movement (up and down)  Determine if cutter set is suitable for re-run  Note: if cutter set is suitable for re-run proceed to section 2:2, otherwise proceed to section 2:3	Pass/Fail Pass/Fail  Yes / No	MM-SRR-1R Page 4
2.2	Carbide inserts condition and tool gauging;  <ul style="list-style-type: none"> <li>Broken inserts – report % (reject if &gt; 5% on gauge row)</li> <li>Wear level</li> </ul>	Pass/Fail  Pass/Fail	MM-SRR-1R Page 4, 6  Dwg 2089
2.3	Remove cutters from pockets		MM-SRR-1R Page 8,9





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3.0	Reamer Body Inspection; Connections / MPI (3 <sup>rd</sup> Party Insp) <ul style="list-style-type: none"> <li>• Reamer Body Box Up</li> <li>• Reamer Pin or Box down</li> <li>• Reamer Body including cutter pockets</li> </ul>	Pass / Fail Pass / Fail Pass / Fail	TH Hill DS-1 5 <sup>th</sup> Edition Vol 4 Section 7.19
4.0	Tool Status; <ul style="list-style-type: none"> <li>• All connections requiring rework must be marked with rework tape</li> <li>• If tool is out of specification complete scrap report</li> <li>• All tools or cutters that are scrap or on hold awaiting disposition must be clearly marked and identified</li> </ul>		

SIGNED (Tool Dresser)	
PRINT (Tool Dresser)	
DATE	

SIGNED (Inspector)	
PRINT (Inspector)	
DATE	

